

IN THE CLAIMS:

1. (currently amended) Apparatus for applying a plastic edge strip on an edge of a plate-like workpiece, ~~such like~~ a wooden board, a chip or particle board, or a board of wood-like particles ~~or the like~~, comprising:

extrusion means for extruding a strand of plastic material on an edge of the workpiece;

and

forming means for forming the extruded strand of plastic material in a desired profile comprising at least one rotatable roller having a circumferential profile substantially corresponding with the desired profile of the strand of plastic material applied on the edge of the workpiece and further having projections or recesses or projections and recesses to provide the surface of the extruded strand of plastic material with ornamentation or a pattern as well as the profile;

the desired profile of the strand of plastic material is provided by the extruded strand being squeezed between the forming means and the edge of the workpiece.

2. (previously presented) Apparatus according to claim 1, characterized in that the apparatus further comprises transporting means for transporting the workpiece past the extrusion means.

3. (previously presented) Apparatus according to claim 1, characterized in that it comprises a stationary support means for supporting the workpiece;
a clamping means for clamping the workpiece to the support means; and
a movable member on which the extrusion means and the forming means are transportable along the edge to which the strip is to be applied.

4. (previously presented) Apparatus according to claim 1, characterized in that the apparatus further comprises at least one pressure means to urge the workpiece against the forming means.

5. canceled.

6. canceled.

7. (previously presented) Apparatus according to claim 1, characterized in that the apparatus further comprises application means for applying an adhesive to the edge of the workpiece to be covered by the strand of plastic material, wherein the application means are arranged up stream of the position at which the strand of plastic material is applied on the edge of the workpiece.

8. (previously presented) Apparatus according to claim 1, characterized in that the apparatus further comprises cooling means for cooling the strand of plastic material applied on the edge of the workpiece.

9. (previously presented) Apparatus according to claim 1, characterized in that the apparatus further comprises supply means for supplying a decorative layer on the strand of plastic material provided on the edge of the workpiece.

10. (currently amended) Apparatus according to claim 1 [[6]], characterized in that a [[the]] cooling means is arranged at a position in which a [[the]] decorative layer is already applied on the strand of plastic material.

11. (previously presented) Apparatus according to claim 2, further comprising a transporting means comprised of at least one pair of driven wheels arranged such that the workpiece is clamped between the wheels.

12. (withdrawn) Method for applying a plastic edge strip (28) on an edge of a plate-like workpiece (16), such like a wooden board, a chip or particle board, a board of wood-like particles or the like, characterized in that the method comprises the following steps:
extruding a strand of plastic material (20) on an edge (14) of the workpiece (16), and
forming the extruded strand of plastic material (20) in a desired profile.

13. (withdrawn) Method according to claim 12, characterized in that during the method step of extruding the strand of plastic material (20) on the edge (14) of the workpiece (16), the

workpiece (16) is transported past an extrusion means for extruding the strand of plastic material (20).

14. (withdrawn) Method according to claim 12, characterized in that during the method step of extruding the strand of plastic material (20) on the edge (14) of the workpiece (16), the workpiece (16) is stationary held and an extrusion means for extruding the strand of plastic material (20) is moved along the edge (14) of the workpiece (16).

15. (withdrawn) Method according to claim 12, characterized in that the strand of plastic material (20) is formed by forming means comprising at least one rotatable roller (24) having a circumferential profile substantially corresponding with the desired profile of the strand of plastic material (20) applied on the edge (14) of the workpiece (16).

16. (withdrawn) Method according to claim 12, characterized in that the strand of plastic material (20) is formed by forming means comprising several rotatable rollers (24) arranged successively, the rollers (24) having different circumferential profiles such that the rollers (24) altogether form the strand of plastic material (20) applied on the edge (14) of the workpiece (16) in the desired profile.

17. (withdrawn) Method according to claim 12, characterized in that an adhesive is applied to the edge (14) of the workspace (16) before the strand of plastic material (20) is applied on the edge (14) of the workpiece (16).

18. (withdrawn) Method according to claim 12, characterized in that the strand of plastic material (20) applied on the edge (14) of the workpiece (16) and formed in the desired profile is cooled by cooling means (46).

19. (withdrawn) Method according to claim 12, characterized in that a decorative layer (48) is applied on the strand of plastic material (20) already extruded on the edge (14) of the workpiece

(16).

20. (withdrawn) Method according to claim 19, characterized in that the decorative layer is a foil (48).

21. (withdrawn) Plate-like workpiece, manufactured by means of an apparatus according to claim 1, wherein on an edge (14) of the workpiece (16) a strand of plastic material (20) is extruded, formed in a desired profile, and hardened, the formed strand of plastic material (20) being fixedly joint with said edge (14).

22. (withdrawn) Plate-like workpiece, manufactured by the method according to claim 12, wherein on an edge (14) of the workpiece (16) a strand of plastic material (20) is extruded, formed in a desired profile, and hardened, the formed strand of plastic material (20) being fixedly joint with said edge (14).